

DARK RYE BREAD MIX

- Convenient and easy to use
- Consistent product quality
- Rich and dark texture

BASIC RECIPE

INGREDIENTS	WEIGHT (KG OR L)	%
MAURI Dark Rye Bread Mix	12.500kg	100%
Dried Yeast OR	0.175kg	1.4%
Compressed Yeast	0.525kg	4.2%
Water (variable)	7.600L	60%

METHOD

MIXING TIME (SPIRAL MIXER)

2 Minutes 1st speed, 7-9 minutes 2nd speed.

SCALING

The weight of each dough piece will vary according to the product variation.

INTERMEDIATE PROOF

10 minutes.

MOULDING

By hand or as per manufacturers recommended settings through machine.

FINAL PROOF 40-60 minutes.

PROOFER SETTINGS

85% relative humidity, 38°C.

BAKING

Bake time will vary depending on the scale/product weight (approx. 20-35 minutes).

OVEN SETTINGS

210°C-230°C.

STEAM

Recommended (except lidded tins).



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This recipe is a general description of ingredients and method only, for use by qualified and experienced baking personnel. It is not a guarantee of any result. You carry all responsibility as to its suitability for your business and for the safety and suitability of the finished product. Baking times and temperatures may yary.